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# PATENT ABSTRACTS OF JAPAN

(11)Publication number:

09-268917

(43) Date of publication of application: 14.10.1997

(51)Int.Cl.

F02B 25/20

F02B 33/04

F02M 19/00

(21)Application number: 08-106186

(71)Applicant: KOMATSU ZENOAH CO

NIPPON WALBRO:KK

(22)Date of filing:

03.04.1996

(72)Inventor: WATANABE YUJI

**TOBIUCHI TERUHIKO** TERAKADO HITOSHI **OONUMA MICHIROU** 

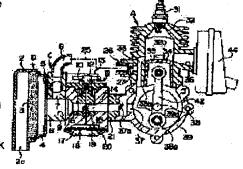
KOBAYASHI TAKESHI

# (54) CARBURETTOR FOR 2-CYCLE INTERNAL COMBUSTION ENGINE

(57) Abstract:

PROBLEM TO BE SOLVED: To provide a carburettor for 2-cycle internal combustion engine in which its configuration is simple, small in size, an air control valve is cooperatively connected to a throttle valve of the carburettor and a degree of opening of a valve is not disturbed between air passages.

SOLUTION: An air passage 25 is connected to a part near a scavenging port 33 of a scavenging passage 33a for communicating a scavenging port 33 opened or closed by a piston 34 and a crank chamber 39a. A check valve 27 for allowing a flow of air directed toward a scavenging passage 33a is arranged at the air passage 25. An air control valve C for controlling an amount of air in the air passage 25 in cooperation with the throttle



valve 15 is held between an air cleaner D and a carburettor B, and then the air cleaner D, the air control valve C and the carburettor B are integrally fixed to a main body A of the engine.

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# **LEGAL STATUS**

[Date of request for examination]

31.03.1998

[Date of sending the examiner's decision of

24.05.2000

rejection]

[Kind of final disposal of application other than

the examiner's decision of rejection or

application converted registration]

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[Number of appeal against examiner's

decision of rejection]

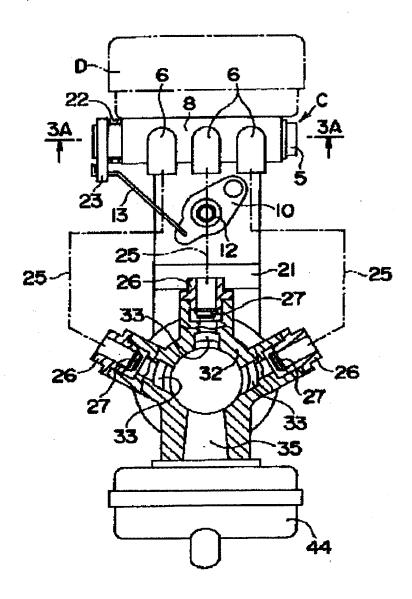
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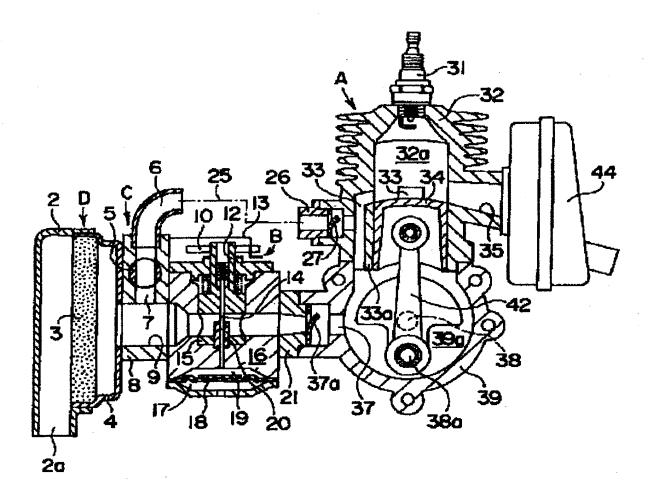
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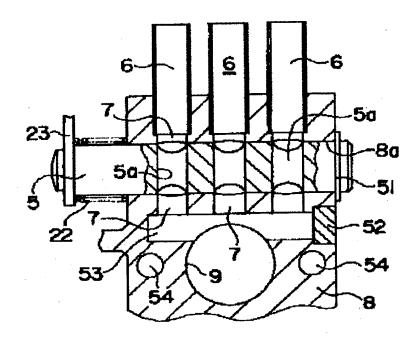
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(19)日本図特許庁 (JP)

# (12) 公開特許公報(A)

(11)特殊出國公開紛勞

# 特開平9-268917

(43)公開日 平成9年(1987)10月14日

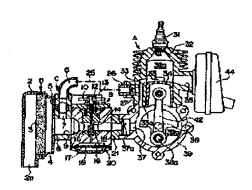
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(21)出職番号	物概平9-108186		(71) 出職人	600184632			
			:	小松ゼ	ノア株式会社		
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	<b>V</b>		(71)出概人	3900085	377		
			l	徐龙孙	社日本ウォルブロ	<b>3</b>	
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			(74)代理人	<b>炉理士</b>	山本 侵失	_	
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## (54) 【発明の名称】 2行線内熱機関用気化器

# (57)【要約】

【課題】 機成が簡単かつ小形であり、空気制御弁が気 化器の絞り弁に連動連結し、空気運路関で弁関度にばち つきが生じない。2行程機関用気化器を得る。

【解決手段】 ビストン34により開閉される線気口33とクランク室39aとを連運する線気運路33aの機気口33に近接する部分に空気運路25を接続し、空気運路25に掃気運路33aへ向う空気の連れを許す逆止弁27を設ける。空気清浄器Dと気化器Bとの間に絞り弁15に運動して空気運路25の空気重を制御する空気制御弁Cを挟み、空気清浄器Dと空気剥御弁Cと気化器Bとを一体的に機関本体Aに取り付ける。



(2)

特關平9-268917

#### 【特許請求の範囲】

【請求項1】ビストンにより閲酬される掃気口とクラン ク室とを連通する掃気通路の標気口に近接する部分に空 気適路を接続し、該空気道路に帰気道路へ向う空気の流 れを結ず逆止弁を設けた2行程内燃機関において、空気 **清浄器と気化器との間に絞り弁に連動して空気適路の空** 気量を制御する空気制御弁を挟み、空気清浄器と空気制 御弁と気化器とを一体的に機関本体に取り付けたことを 特徴とする2行程内燃機関用気化器。

【請求項2】前記空気制御弁の空気出口を前記録気通路 15 の錯気口に近接する部分に接続した。翻求項目に記載の 2 行程內疑機關用氧化器。

【鹽水項3】前記空気制御弁の空気出口と預記線気道器 の錦気口に近接する部分とを共通の空気通路または振気 口と問数の独立した空気通路により接続した、譲求項1 に記載の2行程内燃機関用気化器。

【請求項4】前記空気制御弁は回転型絞り弁である、請 求項1に記載の2行程内燃機開用気化器。

#### 【桑明の詳細な説明】

100011

【発明の履する技術分野】本発明はビストンの昇降運動 ないし往復運動に伴うクランク室の圧力変動を利用し、 混合気をクランク空へ吸入するとともに、クランク室で 凄合気を加圧してシリンダの内部へ供給する、クランク 室圧確式の2行種内燃機関に適した気化器に関するもの である。

#### 100021

【征来の技術】従来のクランク室圧描式2行程内燃機関 では、クランク室で加圧された複合気を構気口からシリ ンダないし燃焼室へ供給することにより、シリンダに残 30 つている燃烧ガスを排出(掃気)するものであるため、 燃焼ガスの掃気を良好に行うとすれば、シリンダへ流入 した混合気が燃體ガスと一緒に排気口から大気中へ排出 されるという。所謂吹抜け磯泉が発生する。提合気の吹 抜け現象は、未燃焼成分である炭化水素(HC)が緋出 ガスに多量に含まれることになり、また無駄に消費され る燃料量が多くなる。

【9003】吹銭け現象を抑えるには、ピストンによる 維気口の閉時期を草めればよいが、シリンダの内部に残 留する燃烧ガスが多くなり。不完全燃焼や失火などによ。40 る不整熱焼が増削し、結馬排出ガスに含まれる炭化水素 が増加し、徳関出力が低下するという難点がある。

【0064】そこで、特勝平7-139358号公線、 特開平7-189704号公報、特開平7-26935 6号公報などに開示される2行程内燃機関では、婦気運 路の編気口に近接する部分に空気運路を接続し、設空気 通路に逆止弁を設け、該空景通路の空気後置を機関の紋 り弁操作に連勢して顕整するようにしている。上述の2 行程内燃機関によれば、ビストンの上興時クランク室が 負圧になると、気化器からの複合気が微気口からクラン 50 【0009】

ク室へ吸引され、同時に空気通路の空気が逆止弁を押し 開き、楊気通路ないし楊気□へ振入する。漫合気の爆発 によりピストンが下降すると、下死点付近で鎌気口が闘 いて燃焼ガスが排出される。続いて帰気口が関くと、ま ずクランク壁の正圧により構気通路の空気がシリンダへ 供給され、次いでクランク室の混合気がシリンダへ供給 される。鎌沢口が捌いている間は、錦沢口からシリング へ当加州出する空気のみが排気口へ流出し、続いて混合 気が排気口へ適するまでに排気口が閉じる。

【9005】上述の2行程内燃機関は、気化器の吸気路 を開閉する絞り弁を国持する軸に結合した腕が、調整機 機の螺弁の軸に結合した腕とロッドにより連絡され、紋 り弁と媒介とは連動して開閉するように構成される。し かし、気化器の絞り弁と調整機構の嫌弁を進動連絡する ために、複数のロッドを必要とし、構造が複雑になる。 特に、3つの構気口をもつ2行程内燃機関では、縁気口 と同数の罅袋機構またはロツドが必要になり、構造が非 **営に複雑になるだけでなく。調整機構相互関で嫌弁の関** 度にはちつきが生じ、紋り弁との問期動作(問調)が難 29 しくなる。長期使用の内に絞り弁と連動する蝶弁の間度 が変化し、機関の帰気状況が変化することがある。機関 本体に調整機構を設けるために、調整機構が機関本体が **ち突出し、全体が大形になる。また、異物が各空気運器** から機関へ侵入しないように、独立する各型気通路にそ れぞれ型気清浄器を装着することは、取付空間などの制 約から難しい。

[0006]

【発明が解決しようとする課題】本発明の課題は上述の 問題に鑑み、構成が簡単かつ小形であり、空気調剤弁が 気化器の絞り弁に連動連絡し、各室気通路間で弁開度に はらつきが生じない、2行程内燃機関用気化器を提供す るととにある。

#### 100071

【課題を解決するための手段】上記課題を解決するため に、本発明の構成はピストンにより願願される縁然口と クランク壁とを連通する錦鉄道路の錦気間に近接する部 分に空気通路を接続し、弦空気通路に縁気通路へ向う型 気の流れを許す逆止弁を設けた2行程内燃機関の気化器 において、空気清浄器と気化器との間に続り弁に連動し て空気通路の空気量を制御する空気刷御弁を挟み、空気 清浄器と空気制御弁と気化器とを一体的に機関本体に取 り付けたことを特徴とするものである。

#### [0008]

【発明の真施の形態】本発明では空気消浄器と空気制御 弁と気化器とが一体的に機関に取り付けられ、気化器の 絞り弁と空気闘部弁とは1つのロッドにより連結され、 絞り弁が際くにつれて、舞合気が機関のクラング室へ吸 入され、空気刷御弁を連過した空気が空気通路を経て各 福気適路の掃気口に近接する部分へ吸入される。

(3)

**傍陽平9-288917** 

【実館例】図】は本発明の一実施例に係る気化器を備え たで行程内総機関の側面断面図である、機関本体Aはク ランクケース39の上部にシリンダ32を結合され、シ リンダ32にピストン34を昇降可能に嵌合される。ク ランクケース39に支持されたクラング軸38の時38 aに、連接棒42によりピストン34が連絡され、シリ ンダ32の上端部とピストン34との間に燃焼塞32a が仕切られる。シリンダ32の類部に点火栓31が装着 され、シリンダ32の壁部に、ピストン34の下死点で 関く構筑口35と掃気口33が形成される。維熱口35 19 は排気マフラ44を経て大気に連進し、構筑口33は後 速する提気通路33aを経てクランク窓39aへ返通さ

【0010】気化器Bはクランクケース39の吸気口3 7に、吸気弁(リード弁)37aを構えた断熱管21を 介して取り付けられる。詳しくは、2行程内気機関のク ランクケース39に対し断熱管21を介して、悪化闘B と空気制御弁のと変気排剤器Dとが一体的に、図示して ない2本の取付ポルトにより取り付けられる。気化器B 絞り弁15を嵌挿し、絞り弁15の上端の軸部12に絞 り弁レバー10を結合される。本体16の下部には膜1 8により定圧燃料室19と大気室17とが区面される。 定圧燃料室19には図示してない燃料槽の燃料が燃料ボ ンプにより延次開給され、常時一建団に保持される。定 圧燃料室19から燃料ノズル20か絞り弁15の絞り孔 へ突出される。絞り弁18の結部12かろ絞り孔へ突出 する物弁14が、燃料ノズル20へ嵌締され、燃料輸孔 の開度を加減するようになつている。約り弁レバー10 をはねの力に抗して回動すると、絞り弁15の開度が増 30 振し、同時に絞り奔レバー10と本体16の上端號との。 間に形成したカム機様により、絞り弁15と一線に操弁 14が上昇し、燃料ノズルの燃料噴乳の機度が増削す

【0011】本票期によれば、外部から横気運路33g の縄気口33に近接する部分への空気の流れを許す逆止 弁27がシリンダ32の監部に設けられる。このため、 逆止弁37を構えた接続費26は一端を挿気通路33a の帰気口33に近接する部分へ連通され、他端を空気運 路25、空気制御弁0、吸気路9、空気清浄器Dを経て 49 **大気へ連選される。** 

【0012】空気制御弁Cは吸気器9を有するプロック 状の本体8の上半部に、酸気器9から上方へ延びかつ弁 窒8 a (図3)を織切る。 綿気口33と同数の弁通路7 を確えられる。 弁通路7の土地は接続管6を結合され る。図3に示すように、本体8の吸気路9と直交する円 前状の弁室8aに、棒状の弁体5が回転可能に嵌締され る。弁体5は弁室8 a を機切る弁通路7 と連通可能の弁 通孔5aを備えており、弁体5を回転すると弁道路7の 面慎が変化する。各弁通路?の下端は、吸気器9と交差。56、気はシリンダ32に滞留する。つまり、複合気がシリン

する過路53へ迫通する。通路53の機能は登52によ り開鎖される。空気制御弁○の空気出口すなわち接続管 6は響からなる空気通路25により、シリンダ32の壁 部に取り付けた接続管26へ接続される。

【10113】空気制御弁○の本体8には吸気器9を挟ん で対称な位置にボルト特通孔5.4が設けられる。空気制 御弁Cは単一の回転型絞り弁から構成され、完全8aに 嵌挿した弁体5の一端に接止め用止め輪51を係止し、 弁体6の他繼にレバー23を結合し、弁体5の外端部に 巻き付けた戻しばわ22の一端を本体各に、動機をレバ ー23にそれぞれ係止される。図2に示すように、気化 器Bの絞り弁レバー10と空気制御弁Cのレバー23と は、ロッド13により最短距離で連結される。絞り弁レ バー10を関方向へ操作すると、空気網線弁Cも開き、 掃無□33への空気量を増縮させる。

【0014】図1に示すように、空気清浄器Dは2分割 体からなる道形のケース2、4を、両者の間にブイルタ 3を挟んで結合し、ケース2の取入口2gから吸入され た空気は、フイルタ3、ケース4、空気制御弁Cと気化 は本体16の吸気器を構切る円筒部に、絞り孔を育する 20 器Bの各眼気路9、筋熱整21、眼気弁37aを経て吸 気口37へ流れる。

> 【0015】次に、本発明による2行程内燃機関用気化 唇の作動について説明する。ピストン34が上死点へ達 するまでに、第合気が吸気口37からクランク塞39 a へ充填され、空気が接続管26から縄気通路33aと権 第四33へ充填される。一方、ピストン34が上死点へ 達する直前の状態で、シリンダ32には圧縮された複合 気が存在する。シリンダ32の圧縮された混合気が点火 栓31により点火されると、シリンダ32の内部で混合 気の癌臭が生じ、ビストン34が下降する。ビストン3 4が下降する時、クランク室39gの混合気が短圧さ れ、同時にクランク第39aの圧力が揚気通路33aを 経て暴気口33へ伝達され、提気口33の空気も加圧さ

> 【0016】ピストン32がさちに下降すると、排気円 35が顕き始め、シリンダ32の婚憩ガスが錯気回3 5 排気マフラ44を経て大気中へ排出される。排気口 35が関くとすぐ構気□33が関き始め、挿気□33の 加圧された空気がシリンダ32へ流入し、シリンダ32 に製富している燃烧ガスを排気[[35へ押し出す暴気作 用を行う。次いで、クランク鹽39aの混合気が暴気通 路33a、横気口33を経てシリンダ32へ流入する。 |楊気口33からシリンダ32へ擴入する空気と、クラン ク窓39aから繰気通豁33a、掃無口33を経てシリ ンダ32へ流入する混合気とは、混合しない分離した状 態で空気が先に流入し、次いで混合気が輸入する。

> 【りり17】したがつて、燃焼ガスと一緒に排気口35 から排出されるのは、シリンダ32へ先に確入した空気 だけであり、空気の後からシリンダ32へ強入する複合

(4)

**特闘平9-268917** 

ダ32へ権入するのと相解後して継無口35が閉じるので、提合気が直接採用口35を経て大無中へ強出する軟体が関係は起こらない。排棄口35の間時期を遅くすることにより、燃焼ガスの構築が確実になり、機関の出力向上に大きく寄与できる。しかも、排出ガスに含まれる未燃焼成分(HC)の置が促補され、燃料の無駄がなくなる。

(1018)次に、ビストン34が下死点から上昇する行復へ移り、上死点付近に達すると、クランク室39aが負圧状態になり、吸気口37の吸気弁37aが開き、気化器Bで生成された液合気が吸気口37からクランク室39aへ吸入される。同時に前回の行程で提気口33へ流入しかつ展留している混合気がクランク室39aへ吸い戻される。また、クランク室39aの角圧により逆止弁27が開かれ、空気が空気消費器Dから空気緩御弁C、空気適器25、逆止弁27、構気適路33aを経てクランク室39aへ吸入される。こうして、ビストン34がほぼ上死点へ達すると、クランク室39aには複合気が充填され、領気口33には空気だけが充填された状態になる。

【0019】本県明によれば上述のように、ピストン34の上昇に伴つてクランク塞39aと編気通路33aが 策圧状態になると、逆止弁27が開かれて外部の空気が 接続置26を経て掃気通路33aと縁気回33へ吸入される。標気通路33aと縁気回33へ空気を導入する手 接は、大気に直接連通する接続質26を設け、接続質26の内部に逆止弁27を設けただけの簡単な構造でもよい。 構気通路33aと帰気回33への空気の導入は、ピストン34の上昇行程のほぼ全期間に亘り行われるようになり、帰気通路33aと縁気回33への空気充填効率が向上し、燃度ガスを帰気する際に、婦気通路33aと 横気回33から燃焼賣32aへ違入する空気の勢いが強くなり、掃気性能が向上する。

【0020】なお、上述の実施例において、気化器Bを型気制御弁Cとに財優の空気積浄器を接続してもよい。 また。図1には携帯作業権に多用される腹型気化器を例示したが、本発明はこの種の気化器に限定されるものではない。

100211

【発明の効果】本発明は上述のように、整乳清浄器と気化器との間に減り弁に連動して整乳遺路の整乳重を制御する空気制御弁を挟み、空気清浄器と空気制御弁と気化器とを一体的に機関本体に取り付けたことにより、整乳制御弁と気化器へ流れる空気が単一の空気清浄器で清浄化され、機関全体の大形化を回避でき、気化器や空気清浄器として従来品をそのまま利用できる利点がある。

【0022】気化器の絞り弁と空気制御弁とが最短距離で1本のロンドにより連絡されるので、この点でも機関全体の大彩化を回避できる。

【0023】空気制御弁の基準気治口と各種気通路の空気入口とを接続する各空気道路の裏さを最適値に設定でき、長期使用の内に絞り弁と空気制御弁の間期動作が変化することはない。

【0024】空気制御弁が回転激絞り弁からなるので、 製作が容易で空気刺御弁の大影化を譲渡できる。

【図画の簡単な説明】

【図 1 】 本発明に係る気化器を備えた2行程内燃機関の 左側面断面図である。

【図2】間2行程内燃機関の平面断面図である。 【図3】図2の線3A-3Aによる気化器の型気制御弁 の正面断面図である。 【符号の説明】

A:機関本体 B: 気化器 C: 空気網部弁 D: 空気 液浄器 5: 弁体 5 a: 弁通孔 6: 接続管 7: 弁 通路 8: 本体 9: 吸気略 10: 絞り弁レバー 1 2: 軸部 13: ロンド 14: 操弁 15: 絞り弁 16: 気化器本体

> 38:クランク軸 38a:腕 39:クランクケース 39a:クランク塩

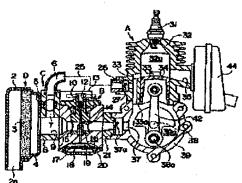
42:連接棒 44:鉄気マフラ 51:止め輪 5 2:蓋 53:適路

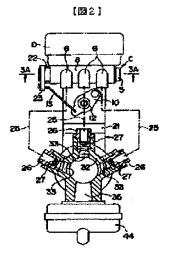
Page 1 of 1

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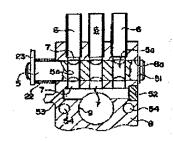
特闘平9-268917







[233]



プロントページの焼き

(72)発明者 寺門 入志

東京都港区芝公園2丁目3番3号 株式会 社日本ウォルブロー内 (72)癸明者 大沼 倫郎

東京都港区芝公園2丁自3香3号 株式会

社日本ウォルブロー内

(72)発明者 小林 猛

東京都港区芝公園2丁目3番3号 株式会

社日本ウォルブロー内

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- 3.In the drawings, any words are not translated.

#### **TECHNICAL FIELD**

[Field of the Invention] This invention relates to the carburetor of the crank case compression equation which pressurizes gaseous mixture in a crank case and is supplied to the interior of a cylinder which fitted the internal combustion engine about two lines while it uses the pressure fluctuation of the crank case accompanying rise-and-fall motion thru/or a reciprocating motion of a piston and inhales gaseous mixture to a crank case.

## PRIOR ART

[Description of the Prior Art] The conventional crank case compression equation of about two lines, in an internal combustion engine, since it is what discharges \*\*\*\*\*\*\*\* combustion gas in a cylinder by supplying the gaseous mixture pressurized in the crank case from a scavenging port to a cylinder thru/or a combustion chamber (scavenging air), if combustion gas is scavenged good, the so-called blow-by phenomenon in which the gaseous mixture which flowed into the cylinder is discharged into atmospheric air from an exhaust port together with combustion gas occurs. The fuel quantity of the blow-by phenomenon of gaseous mixture which the hydrocarbon (HC) which is a non-burned component will be contained in emission gas so much, and is consumed vainly increases. [0003] Although what is necessary is just to bring forward the close stage of an exhaust port with a piston in order to suppress a blow-by phenomenon, the combustion gas which remains inside a cylinder increases, the irregular combustion by incomplete combustion, a flame failure, etc. increases, the hydrocarbon contained in emission gas after all increases, and there is a difficulty that an engine output declines. [0004] Then, an air duct is connected to the part close to the scavenging port of a scavenge air passage indicated by JP,7-139358,A, JP,7-189704,A, JP,7-269356,A, etc., and a check valve is prepared in this air duct, and throttle valve actuation of an engine is interlocked with and he is trying to adjust the air flow rate of this air duct of about two lines in an internal combustion engine. If a crank case becomes negative pressure like 2 line at the time of lifting of a piston according to the above-mentioned internal combustion engine, the gaseous mixture from a carburetor is attracted from an inlet port to a crank case, and simultaneously, the air of an air duct will push a check valve open and will flow into a scavenge air passage thru/or a scavenging port. If a piston descends by explosion of gaseous mixture, an exhaust port will open near a bottom dead point, and combustion gas will be discharged. Then, if a scavenging port opens, the air of a scavenge air passage will be first supplied to a cylinder by the positive pressure of a crank case, and, subsequently the gaseous mixture of a crank case will be supplied to a cylinder. While the exhaust port is open, only the air spouted from a scavenging port to a

cylinder at the beginning flows into an exhaust port, and by the time gaseous mixture reaches to an exhaust port continuously, an exhaust port will close.

[0005] An internal combustion engine is connected with the arm and rod which the arm combined with the shaft which insists upon the above-mentioned throttle valve which opens and closes the inhalation-of-air way of a carburetor combined with the shaft of the butterfly valve of an adjustment device, and a throttle valve and the butterfly valve of about two lines are constituted so that it may interlock, open and close. However, in order to carry out interlocking connection of the throttle valve of a carburetor, and the butterfly valve of an adjustment device, two or more rods are needed and structure becomes complicated. Like 2 line, especially by the internal combustion engine with three scavenging ports, the adjustment device or rod of a scavenging port and the same number is needed, structure not only becomes very complicated, but dispersion arises in the opening of a butterfly valve between adjustment devices, and synchronous operation (alignment) with a throttle valve becomes difficult. The opening of the butterfly valve interlocked with a throttle valve may change, and an engine's scavenging-air situation may change to the inside of a long-term activity. In order to prepare an adjustment device in an engine body, a projection and the whole become [ an adjustment device ] largesized from an engine body. Moreover, it is difficult from constraint of mounting space etc. to equip with an air cleaner each air duct which becomes independent, respectively so that a foreign matter may not infiltrate into an engine from each air duct.

#### **EFFECT OF THE INVENTION**

[Effect of the Invention] By having inserted the pneumatic control valve which is interlocked with a throttle valve between an air cleaner and a carburetor, and controls the air content of an air duct as mentioned above, and having attached the air cleaner, the pneumatic control valve, and the carburetor in the engine body in one, the air which flows to a pneumatic control valve and a carburetor is defecated with a single air cleaner, and this invention can avoid the whole engine's large-sized-ization, and has the advantage which can use elegance as it is conventionally as a carburetor or an air cleaner. [0022] Since the throttle valve and pneumatic control valve of a carburetor are connected with one rod by the minimum distance, the whole engine's large-sized-ization is avoidable also at this point.

[0023] The die length of each air duct which connects each air outlet of a pneumatic control valve and the air inlet of each scavenge air passage can be set as an optimum value, and the synchronous operation of a throttle valve and a pneumatic control valve does not change to the inside of a long-term activity.

[0024] Since a pneumatic control valve consists of a revolution mold throttle valve, a fabrication is easy and can avoid large-sized-ization of a pneumatic control valve.

# TECHNICAL PROBLEM

[Problem(s) to be Solved by the Invention] It is in the thing which the technical problem of this invention has an easy and small configuration, a pneumatic control valve carries out interlocking connection in view of an above-mentioned problem at the throttle valve of a carburetor, and dispersion does not produce in whenever [ valve-opening ] between each air duct and for which the carburetor for internal combustion engines of about two

lines is offered.

#### **MEANS**

[Means for Solving the Problem] In order to solve the above-mentioned technical problem, the configuration of this invention connects an air duct to the part close to the scavenging port of the scavenge air passage which opens for free passage the scavenging port opened and closed by the piston and a crank case. In the carburetor of the like [2 line] internal combustion engine which prepared the check valve which allows the flow of the other air in the scavenge air passage at this air duct The pneumatic control valve which is interlocked with a throttle valve between an air cleaner and a carburetor, and controls the air content of an air duct is inserted, and it is characterized by attaching an air cleaner, a pneumatic control valve, and a carburetor in an engine body in one. [0008]

[Embodiment of the Invention] In this invention, an air cleaner, a pneumatic control valve, and a carburetor are attached in an engine in one, gaseous mixture is inhaled to an engine's crank case, and the throttle valve and pneumatic control valve of a carburetor are inhaled to the part to which the air which passed the pneumatic control valve approaches the scavenging port of each scavenge air passage through an air duct as they are connected with one rod and a throttle valve opens them.

[0009]

### **EXAMPLE**

[Example] Drawing 1 is a like [2 line] internal combustion engine's side-face sectional view equipped with the carburetor concerning one example of this invention. The engine body A has a cylinder 32 combined by the upper part of a crank case 39, and fitting of the rise and fall of a piston 34 of it is made possible to a cylinder 32. A piston 34 is connected with arm 38a of the crankshaft 38 supported by the crank case 39 by the connecting rod 42, and combustion chamber 32a is divided into it between the upper bed section of a cylinder 32, and a piston 34. The head of a cylinder 32 is equipped with an ignition plug 31, and the exhaust port 35 and scavenging port 33 which are opened to the wall of a cylinder 32 in the bottom dead point of a piston 34 are formed. An exhaust port 35 is open for free passage to atmospheric air through the exhaust air muffler 44, and a scavenging port 33 is opened for free passage through scavenge air passage 33a mentioned later to crank case 39a.

[0010] Carburetor B is attached in the inlet port 37 of a crank case 39 through the heat insulation tubing 21 equipped with inlet-valve (reed valve) 37a. In detail, Carburetor B, and the pneumatic control valve C and air cleaner D of about two lines are attached with two mounting bolts which are not illustrated in one through the heat insulation tubing 21 to an internal combustion engine's crank case 39. Carburetor B fits the throttle valve 15 which has a drawing hole in the body which crosses the inhalation-of-air way of a body 16, and has a throttle lever 10 combined with the shank 12 of the upper bed of a throttle valve 15. The constant-pressure combustion chamber 19 and the atmospheric-air room 17 are divided by the lower part of a body 16 with the film 18. The fuel of the fuel tank which is not illustrated is serially supplied to the constant-pressure combustion chamber 19 by the fuel pump, and it is always held at 1 constant pressure. A fuel nozzle 20

projects from the constant-pressure combustion chamber 19 to the drawing hole of a throttle valve 15. Intermediary \*\*\*\* [ as ] to which \*\*\*\* 14 which extracts from the shank 12 of a throttle valve 15, and projects to a hole is fitted in a fuel nozzle 20, and adjusts the opening of a fuel nozzle hole. If the force of a spring is resisted and a throttle lever 10 is rotated, the opening of a throttle valve 15 increases, according to the cam mechanism simultaneously formed between the throttle lever 10 and the upper bed wall of a body 16, \*\*\*\* 14 will go up together with a throttle valve 15, and the opening of the fuel nozzle hole of a fuel nozzle will increase.

[0011] According to this invention, the check valve 27 which allows the flow of the air to the part which approaches the scavenging port 33 of scavenge air passage 33a from the exterior is formed in the wall of a cylinder 32. For this reason, it is open for free passage to the part which approaches the scavenging port 33 of scavenge air passage 33a in an end, and the communication trunk 26 equipped with the check valve 37 is opened for free passage to atmospheric air through an air duct 25, a pneumatic control valve C, the inhalation-of-air way 9, and an air cleaner D in the other end.

[0012] It has a pneumatic control valve C in the scavenging port 33 and the valve path 7 of the same number which extend upwards from the inhalation-of-air way 9 in the Johan section of the body 8 of the letter of a block which has the inhalation-of-air way 9, and cross valve chest 8a (drawing 3) in it. The upper bed of the valve path 7 has a communication trunk 6 combined. As shown in drawing 3, the rod-like valve element 5 is fitted in valve chest 8a of the shape of a cylinder which intersects perpendicularly with the inhalation-of-air way 9 of a body 8 pivotable. The valve element 5 is equipped with valve through-hole 5a which crosses valve chest 8a and in which the valve path 7 and a free passage are possible, and if a valve element 5 is rotated, the area of the valve path 7 will change. The soffit of each valve path 7 is open for free passage to the path 53 which intersects the inhalation-of-air way 9. The edge of a path 53 is closed by the lid 52. It is connected to the communication trunk 26 attached in the wall of a cylinder 32 by the air duct 25 which consists of tubing, the air outlet 6, i.e., the communication trunk, of a pneumatic control valve C.

[0013] The bolt insertion hole 54 is formed in a symmetric position across the inhalation-of-air way 9 at the body 8 of a pneumatic control valve C. A pneumatic control valve C combines a lever 23 with the other end of a valve element 5, it consists of single revolution mold throttle valves, stops the snap ring 51 for \*\*\*\*\*\* at the end of the valve element 5 fitted in valve chest 8a, and has the end of the return spring 22 twisted around the heel of a valve element 5 stopped by the body 8, and a lever 23 stops the other end, respectively. As shown in drawing 2, the throttle lever 10 of Carburetor B and the lever 23 of a pneumatic control valve C are connected by the minimum distance with a rod 13. When a throttle lever 10 is operated in the open direction, a pneumatic control valve C makes the air content to an aperture and a scavenging port 33 increase.

[0014] As shown in <u>drawing 1</u>, the air which the air cleaner D combined among both the cases 2 and 4 of the cube type which consists of segmenter for 2 minutes on both sides of the filter 3, and was inhaled from intake 2a of a case 2 flows to an inlet port 37 through a filter 3, a case 4, each inhalation-of-air way 9 of a pneumatic control valve C and Carburetor B, the heat insulation tubing 21, and inlet-valve 37a.

[0015] Next, actuation of the carburetor for 2 stroke internal combustion engines by this invention is explained. By the time a piston 34 reaches to a top dead center, it will fill up

with gaseous mixture from an inlet port 37 to crank case 39a, and it fills up with air from a communication trunk 26 to scavenge air passage 33a and a scavenging port 33. On the other hand, the compressed gaseous mixture exists in a cylinder 32 in the condition just before a piston 34 reaches to a top dead center. If the gaseous mixture into which the cylinder 32 was compressed is lit by the ignition plug 31, explosion of gaseous mixture will arise inside a cylinder 32, and a piston 34 will descend. When a piston 34 descends, the gaseous mixture of crank case 39a is pressurized, simultaneously, the pressure of crank case 39a is transmitted to a scavenging port 33 through scavenge air passage 33a, and the air of a scavenging port 33 is also pressurized.

[0016] If a piston 32 descends further, the combustion gas of a cylinder 32 will be discharged for an exhaust port 35 into atmospheric air through an exhaust port 35 and the exhaust air muffler 44 at the beginning of an aperture. Shortly after an exhaust port 35 opens, the air by which the scavenging port 33 was pressurized will flow into a cylinder 32, and a scavenging port 33 will perform scavenging which extrudes the combustion gas which remains in the cylinder 32 to an exhaust port 35 at the beginning of an aperture. Subsequently, the gaseous mixture of crank case 39a flows into a cylinder 32 through scavenge air passage 33a and a scavenging port 33. Air flows previously in the condition which does not mix the air which flows into a cylinder 32 from a scavenging port 33, and the gaseous mixture which flows into a cylinder 32 through scavenge air passage 33a from crank case 39a, and a scavenging port 33 of having dissociated, and, subsequently gaseous mixture flows.

[0017] Therefore, only the air which flowed into the cylinder 32 previously is discharged from an exhaust port 35 together with combustion gas, and the gaseous mixture which flows into a cylinder 32 after air piles up in a cylinder 32. That is, since it gets mixed up with gaseous mixture flowing into a cylinder 32 and an exhaust port 35 closes, the blowby phenomenon in which gaseous mixture flows out into atmospheric air through the direct exhaust port 35 does not happen. By making the open stage of an exhaust port 35 late, scavenging air of combustion gas becomes certain and can contribute to the improvement in an output of an engine greatly. And the amount of the non-burned component (HC) contained in emission gas is reduced, and the futility of a fuel is lost. [0018] Next, if it moves to the stroke in which a piston 34 goes up from a bottom dead point and reaches near a top dead center, crank case 39a will be in a negative pressure condition, and the gaseous mixture by which inlet-valve 37a of an inlet port 37 was generated with the aperture and Carburetor B will be inhaled from an inlet port 37 to crank case 39a. The gaseous mixture which flowed into the scavenging port 33 and remains in the last stroke simultaneously is returned to crank case 39a. Moreover, a check valve 27 is opened by the negative pressure of crank case 39a, and air is inhaled to crank case 39a through a pneumatic control valve C, an air duct 25, a check valve 27, and scavenge air passage 33a from an air cleaner D. In this way, if a piston 34 reaches to a top dead center mostly, crank case 39a was filled up with gaseous mixture, and a scavenging port 33 will be filled up only with air.

[0019] According to this invention, as mentioned above, if \*\*\*\*\* crank case 39a and scavenge air passage 33a will be in a negative pressure condition to lifting of a piston 34, a check valve 27 will be opened and external air will be inhaled through a communication trunk 26 to scavenge air passage 33a and a scavenging port 33. A means to introduce air to scavenge air passage 33a and a scavenging port 33 may form the

communication trunk 26 which is directly open for free passage to atmospheric air, and the easy structure where the check valve 27 was formed in the interior of a communication trunk 26 is sufficient as it. In case [ of / like the lifting line of a piston 34 ] it comes to be mostly carried out for the whole term, the air charging efficiency to scavenge air passage 33a and a scavenging port 33 improves and combustion gas is scavenged, the vigor of the air which flows into combustion chamber 32a from scavenge air passage 33a and a scavenging port 33 becomes strong, and the scavenging-air engine performance of installation of the air to scavenge air passage 33a and a scavenging port 33 improves.

[0020] In addition, in an above-mentioned example, a separate air cleaner may be connected with Carburetor B at a pneumatic control valve C. Moreover, although the membrane type carburetor used abundantly at a pocket activity machine was illustrated to drawing 1, this invention is not limited to this kind of carburetor.

[0021]

#### **DESCRIPTION OF DRAWINGS**

[Brief Description of the Drawings]

[Drawing 1] It is a like [2 line] internal combustion engine's left lateral sectional view equipped with the carburetor concerning this invention.

[Drawing 2] It is this 2 stroke internal combustion engine's flat-surface sectional view. [Drawing 3] It is the transverse-plane sectional view of the pneumatic control valve of the carburetor by line 3A-3A of <u>drawing 2</u>.

[Description of Notations]

A: Engine body B: Carburetor C: Pneumatic control valve D: Air cleaner 5: Valve element 5a: Valve through-hole 6: Communication trunk 7: Valve path 8: Body 9: Inhalation-of-air way 10: Throttle lever 12: Shank 13: Rod 14: \*\*\*\* 15: Throttle valve 16: Carburetor body

17: atmospheric-air room 34: -- a piston -- 35:exhaust-port 37:inlet-port 37a: -- inlet valve 18: -- film 19:constant-pressure combustion chamber 20: -- fuel nozzle 21:heat insulation tubing 22: -- return spring 23: -- lever 25: -- air duct 26: -- communication trunk 27: -- check valve 31: -- ignition plug 32: -- cylinder 32a: -- combustion chamber 33: -- scavenging port 33a: -- scavenge air passage

38: Crankshaft 38a: Arm 39: Crank case 39a: Crank case

42: Connecting rod 44: Exhaust air muffler 51: Snap ring 52: Lid 53: Path

# **DETAILED DESCRIPTION**

[Detailed Description of the Invention] [0001]

[Field of the Invention] This invention relates to the carburetor of the crank case compression equation which pressurizes gaseous mixture in a crank case and is supplied to the interior of a cylinder which fitted the internal combustion engine about two lines while it uses the pressure fluctuation of the crank case accompanying rise-and-fall motion thru/or a reciprocating motion of a piston and inhales gaseous mixture to a crank case. [0002]

[Description of the Prior Art] The conventional crank case compression equation of about

two lines, in an internal combustion engine, since it is what discharges \*\*\*\*\*\*\*\*\* combustion gas in a cylinder by supplying the gaseous mixture pressurized in the crank case from a scavenging port to a cylinder thru/or a combustion chamber (scavenging air), if combustion gas is scavenged good, the so-called blow-by phenomenon in which the gaseous mixture which flowed into the cylinder is discharged into atmospheric air from an exhaust port together with combustion gas occurs. The fuel quantity of the blow-by phenomenon of gaseous mixture which the hydrocarbon (HC) which is a non-burned component will be contained in emission gas so much, and is consumed vainly increases. [0003] Although what is necessary is just to bring forward the close stage of an exhaust port with a piston in order to suppress a blow-by phenomenon, the combustion gas which remains inside a cylinder increases, the irregular combustion by incomplete combustion, a flame failure, etc. increases, the hydrocarbon contained in emission gas after all increases, and there is a difficulty that an engine output declines. [0004] Then, an air duct is connected to the part close to the scavenging port of a scavenge air passage indicated by JP,7-139358,A, JP,7-189704,A, JP,7-269356,A, etc., and a check valve is prepared in this air duct, and throttle valve actuation of an engine is interlocked with and he is trying to adjust the air flow rate of this air duct of about two lines in an internal combustion engine. If a crank case becomes negative pressure like 2 line at the time of lifting of a piston according to the above-mentioned internal combustion engine, the gaseous mixture from a carburetor is attracted from an inlet port to a crank case, and simultaneously, the air of an air duct will push a check valve open and will flow into a scavenge air passage thru/or a scavenging port. If a piston descends by explosion of gaseous mixture, an exhaust port will open near a bottom dead point, and combustion gas will be discharged. Then, if a scavenging port opens, the air of a scavenge air passage will be first supplied to a cylinder by the positive pressure of a crank case, and, subsequently the gaseous mixture of a crank case will be supplied to a cylinder. While the exhaust port is open, only the air spouted from a scavenging port to a cylinder at the beginning flows into an exhaust port, and by the time gaseous mixture reaches to an exhaust port continuously, an exhaust port will close. [0005] An internal combustion engine is connected with the arm and rod which the arm combined with the shaft which insists upon the above-mentioned throttle valve which opens and closes the inhalation-of-air way of a carburetor combined with the shaft of the butterfly valve of an adjustment device, and a throttle valve and the butterfly valve of about two lines are constituted so that it may interlock, open and close. However, in order to carry out interlocking connection of the throttle valve of a carburetor, and the butterfly valve of an adjustment device, two or more rods are needed and structure becomes complicated. Like 2 line, especially by the internal combustion engine with three scavenging ports, the adjustment device or rod of a scavenging port and the same number is needed, structure not only becomes very complicated, but dispersion arises in the opening of a butterfly valve between adjustment devices, and synchronous operation (alignment) with a throttle valve becomes difficult. The opening of the butterfly valve interlocked with a throttle valve may change, and an engine's scavenging-air situation may change to the inside of a long-term activity. In order to prepare an adjustment device in an engine body, a projection and the whole become [ an adjustment device ] largesized from an engine body. Moreover, it is difficult from constraint of mounting space etc. to equip with an air cleaner each air duct which becomes independent, respectively so that a foreign matter may not infiltrate into an engine from each air duct. [0006]

[Problem(s) to be Solved by the Invention] It is in the thing which the technical problem of this invention has an easy and small configuration, a pneumatic control valve carries out interlocking connection in view of an above-mentioned problem at the throttle valve of a carburetor, and dispersion does not produce in whenever [valve-opening] between each air duct and for which the carburetor for internal combustion engines of about two lines is offered.

[0007]

[Means for Solving the Problem] In order to solve the above-mentioned technical problem, the configuration of this invention connects an air duct to the part close to the scavenging port of the scavenge air passage which opens for free passage the scavenging port opened and closed by the piston and a crank case. In the carburetor of the like [2 line] internal combustion engine which prepared the check valve which allows the flow of the other air in the scavenge air passage at this air duct The pneumatic control valve which is interlocked with a throttle valve between an air cleaner and a carburetor, and controls the air content of an air duct is inserted, and it is characterized by attaching an air cleaner, a pneumatic control valve, and a carburetor in an engine body in one. [0008]

[Embodiment of the Invention] In this invention, an air cleaner, a pneumatic control valve, and a carburetor are attached in an engine in one, gaseous mixture is inhaled to an engine's crank case, and the throttle valve and pneumatic control valve of a carburetor are inhaled to the part to which the air which passed the pneumatic control valve approaches the scavenging port of each scavenge air passage through an air duct as they are connected with one rod and a throttle valve opens them.

[0009]

[Example] <u>Drawing 1</u> is a like [2 line] internal combustion engine's side-face sectional view equipped with the carburetor concerning one example of this invention. The engine body A has a cylinder 32 combined by the upper part of a crank case 39, and fitting of the rise and fall of a piston 34 of it is made possible to a cylinder 32. A piston 34 is connected with arm 38a of the crankshaft 38 supported by the crank case 39 by the connecting rod 42, and combustion chamber 32a is divided into it between the upper bed section of a cylinder 32, and a piston 34. The head of a cylinder 32 is equipped with an ignition plug 31, and the exhaust port 35 and scavenging port 33 which are opened to the wall of a cylinder 32 in the bottom dead point of a piston 34 are formed. An exhaust port 35 is open for free passage to atmospheric air through the exhaust air muffler 44, and a scavenging port 33 is opened for free passage through scavenge air passage 33a mentioned later to crank case 39a.

[0010] Carburetor B is attached in the inlet port 37 of a crank case 39 through the heat insulation tubing 21 equipped with inlet-valve (reed valve) 37a. In detail, Carburetor B, and the pneumatic control valve C and air cleaner D of about two lines are attached with two mounting bolts which are not illustrated in one through the heat insulation tubing 21 to an internal combustion engine's crank case 39. Carburetor B fits the throttle valve 15 which has a drawing hole in the body which crosses the inhalation-of-air way of a body 16, and has a throttle lever 10 combined with the shank 12 of the upper bcd of a throttle valve 15. The constant-pressure combustion chamber 19 and the atmospheric-air room 17

are divided by the lower part of a body 16 with the film 18. The fuel of the fuel tank which is not illustrated is serially supplied to the constant-pressure combustion chamber 19 by the fuel pump, and it is always held at 1 constant pressure. A fuel nozzle 20 projects from the constant-pressure combustion chamber 19 to the drawing hole of a throttle valve 15. Intermediary \*\*\*\* [as] to which \*\*\*\* 14 which extracts from the shank 12 of a throttle valve 15, and projects to a hole is fitted in a fuel nozzle 20, and adjusts the opening of a fuel nozzle hole. If the force of a spring is resisted and a throttle lever 10 is rotated, the opening of a throttle valve 15 increases, according to the cam mechanism simultaneously formed between the throttle lever 10 and the upper bed wall of a body 16, \*\*\*\* 14 will go up together with a throttle valve 15, and the opening of the fuel nozzle hole of a fuel nozzle will increase.

[0011] According to this invention, the check valve 27 which allows the flow of the air to the part which approaches the scavenging port 33 of scavenge air passage 33a from the exterior is formed in the wall of a cylinder 32. For this reason, it is open for free passage to the part which approaches the scavenging port 33 of scavenge air passage 33a in an end, and the communication trunk 26 equipped with the check valve 37 is opened for free passage to atmospheric air through an air duct 25, a pneumatic control valve C, the inhalation-of-air way 9, and an air cleaner D in the other end.

[0012] It has a pneumatic control valve C in the scavenging port 33 and the valve path 7 of the same number which extend upwards from the inhalation-of-air way 9 in the Johan section of the body 8 of the letter of a block which has the inhalation-of-air way 9, and cross valve chest 8a ( <a href="mailto:drawing 3">drawing 3</a>) in it. The upper bed of the valve path 7 has a communication trunk 6 combined. As shown in <a href="mailto:drawing 3">drawing 3</a>, the rod-like valve element 5 is fitted in valve chest 8a of the shape of a cylinder which intersects perpendicularly with the inhalation-of-air way 9 of a body 8 pivotable. The valve element 5 is equipped with valve through-hole 5a which crosses valve chest 8a and in which the valve path 7 and a free passage are possible, and if a valve element 5 is rotated, the area of the valve path 7 will change. The soffit of each valve path 7 is open for free passage to the path 53 which intersects the inhalation-of-air way 9. The edge of a path 53 is closed by the lid 52. It is connected to the communication trunk 26 attached in the wall of a cylinder 32 by the air duct 25 which consists of tubing, the air outlet 6, i.e., the communication trunk, of a pneumatic control valve C.

[0013] The bolt insertion hole 54 is formed in a symmetric position across the inhalation-of-air way 9 at the body 8 of a pneumatic control valve C. A pneumatic control valve C combines a lever 23 with the other end of a valve element 5, it consists of single revolution mold throttle valves, stops the snap ring 51 for \*\*\*\*\*\* at the end of the valve element 5 fitted in valve chest 8a, and has the end of the return spring 22 twisted around the heel of a valve element 5 stopped by the body 8, and a lever 23 stops the other end, respectively. As shown in drawing 2, the throttle lever 10 of Carburetor B and the lever 23 of a pneumatic control valve C are connected by the minimum distance with a rod 13. When a throttle lever 10 is operated in the open direction, a pneumatic control valve C makes the air content to an aperture and a scavenging port 33 increase.

[0014] As shown in <u>drawing 1</u>, the air which the air cleaner D combined among both the cases 2 and 4 of the cube type which consists of segmenter for 2 minutes on both sides of the filter 3, and was inhaled from intake 2a of a case 2 flows to an inlet port 37 through a filter 3, a case 4, each inhalation-of-air way 9 of a pneumatic control valve C and

Carburetor B, the heat insulation tubing 21, and inlet-valve 37a.

[0015] Next, actuation of the carburetor for 2 stroke internal combustion engines by this invention is explained. By the time a piston 34 reaches to a top dead center, it will fill up with gaseous mixture from an inlet port 37 to crank case 39a, and it fills up with air from a communication trunk 26 to scavenge air passage 33a and a scavenging port 33. On the other hand, the compressed gaseous mixture exists in a cylinder 32 in the condition just before a piston 34 reaches to a top dead center. If the gaseous mixture into which the cylinder 32 was compressed is lit by the ignition plug 31, explosion of gaseous mixture will arise inside a cylinder 32, and a piston 34 will descend. When a piston 34 descends, the gaseous mixture of crank case 39a is pressurized, simultaneously, the pressure of crank case 39a is transmitted to a scavenging port 33 through scavenge air passage 33a, and the air of a scavenging port 33 is also pressurized.

[0016] If a piston 32 descends further, the combustion gas of a cylinder 32 will be discharged for an exhaust port 35 into atmospheric air through an exhaust port 35 and the exhaust air muffler 44 at the beginning of an aperture. Shortly after an exhaust port 35 opens, the air by which the scavenging port 33 was pressurized will flow into a cylinder 32, and a scavenging port 33 will perform scavenging which extrudes the combustion gas which remains in the cylinder 32 to an exhaust port 35 at the beginning of an aperture. Subsequently, the gaseous mixture of crank case 39a flows into a cylinder 32 through scavenge air passage 33a and a scavenging port 33. Air flows previously in the condition which does not mix the air which flows into a cylinder 32 from a scavenging port 33, and the gaseous mixture which flows into a cylinder 32 through scavenge air passage 33a from crank case 39a, and a scavenging port 33 of having dissociated, and, subsequently gaseous mixture flows.

[0017] Therefore, only the air which flowed into the cylinder 32 previously is discharged from an exhaust port 35 together with combustion gas, and the gaseous mixture which flows into a cylinder 32 after air piles up in a cylinder 32. That is, since it gets mixed up with gaseous mixture flowing into a cylinder 32 and an exhaust port 35 closes, the blowby phenomenon in which gaseous mixture flows out into atmospheric air through the direct exhaust port 35 does not happen. By making the open stage of an exhaust port 35 late, scavenging air of combustion gas becomes certain and can contribute to the improvement in an output of an engine greatly. And the amount of the non-burned component (HC) contained in emission gas is reduced, and the futility of a fuel is lost. [0018] Next, if it moves to the stroke in which a piston 34 goes up from a bottom dead point and reaches near a top dead center, crank case 39a will be in a negative pressure condition, and the gaseous mixture by which inlet-valve 37a of an inlet port 37 was generated with the aperture and Carburetor B will be inhaled from an inlet port 37 to crank case 39a. The gaseous mixture which flowed into the scavenging port 33 and remains in the last stroke simultaneously is returned to crank case 39a. Moreover, a check valve 27 is opened by the negative pressure of crank case 39a, and air is inhaled to crank case 39a through a pneumatic control valve C, an air duct 25, a check valve 27, and scavenge air passage 33a from an air cleaner D. In this way, if a piston 34 reaches to a top dead center mostly, crank case 39a was filled up with gaseous mixture, and a scavenging port 33 will be filled up only with air.

[0019] According to this invention, as mentioned above, if \*\*\*\*\* crank case 39a and scavenge air passage 33a will be in a negative pressure condition to lifting of a piston 34,

a check valve 27 will be opened and external air will be inhaled through a communication trunk 26 to scavenge air passage 33a and a scavenging port 33. A means to introduce air to scavenge air passage 33a and a scavenging port 33 may form the communication trunk 26 which is directly open for free passage to atmospheric air, and the easy structure where the check valve 27 was formed in the interior of a communication trunk 26 is sufficient as it. In case [ of / like the lifting line of a piston 34 ] it comes to be mostly carried out for the whole term, the air charging efficiency to scavenge air passage 33a and a scavenging port 33 improves and combustion gas is scavenged, the vigor of the air which flows into combustion chamber 32a from scavenge air passage 33a and a scavenging port 33 becomes strong, and the scavenging-air engine performance of installation of the air to scavenge air passage 33a and a scavenging port 33 improves.

[0020] In addition, in an above-mentioned example, a separate air cleaner may be connected with Carburetor B at a pneumatic control valve C. Moreover, although the membrane type carburetor used abundantly at a pocket activity machine was illustrated to drawing 1, this invention is not limited to this kind of carburetor. [0021]

[Effect of the Invention] By having inserted the pneumatic control valve which is interlocked with a throttle valve between an air cleaner and a carburetor, and controls the air content of an air duct as mentioned above, and having attached the air cleaner, the pneumatic control valve, and the carburetor in the engine body in one, the air which flows to a pneumatic control valve and a carburetor is defecated with a single air cleaner, and this invention can avoid the whole engine's large-sized-ization, and has the advantage which can use elegance as it is conventionally as a carburetor or an air cleaner. [0022] Since the throttle valve and pneumatic control valve of a carburetor are connected with one rod by the minimum distance, the whole engine's large-sized-ization is avoidable also at this point.

[0023] The die length of each air duct which connects each air outlet of a pneumatic control valve and the air inlet of each scavenge air passage can be set as an optimum value, and the synchronous operation of a throttle valve and a pneumatic control valve does not change to the inside of a long-term activity.

[0024] Since a pneumatic control valve consists of a revolution mold throttle valve, a fabrication is easy and can avoid large-sized-ization of a pneumatic control valve.

# **CLAIMS**

## [Claim(s)]

[Claim 1] In the like [2 line] internal combustion engine which prepared the check valve which connects an air duct to the part close to the scavenging port of the scavenge air passage which opens for free passage the scavenging port opened and closed by the piston and a crank case, and allows this air duct the flow of the other air to a scavenge air passage The carburetor for 2 stroke internal combustion engines characterized by having inserted the pneumatic control valve which is interlocked with a throttle valve between an air cleaner and a carburetor, and controls the air content of an air duct, and attaching an air cleaner, a pneumatic control valve, and a carburetor in an engine body in one.

[Claim 2] The carburetor for 2 stroke internal combustion engines according to claim 1

which connected the air outlet of said pneumatic control valve to the part close to the scavenging port of said scavenge air passage.

[Claim 3] The carburetor for 2 stroke internal combustion engines according to claim 1 which connected the part close to the air outlet of said pneumatic control valve, and the scavenging port of said scavenge air passage by the air duct which a common air duct or a common scavenging port, and the same number became independent of. [Claim 4] Said pneumatic control valve is a carburetor for 2 stroke internal combustion engines according to claim 1 which is a revolution mold throttle valve.

[Translation done.]